

FEATURES

- For **ADMIXTURE Batching, Shotcrete, Mild-Recycled Water & Selected Chemical Applications (upto 20% solids)**
- K-MAGS Fully wired and custom programmed to requirement.
- PFA liner, Hastelloy C electrodes, Wafer connections
- Virtually maintenance free. No moving parts.
- Self-verifying. Accuracy: $\pm 0.3\%$ +1 mm/s.
- 85 - 253 vac or 11 - 31 vdc powered
- Totaliser up to 10 digits. With Flowrate display.
- Totaliser resettable via optional pushbutton.
- Display can be Remote (all sizes, 2-metres cable to flowsensor) or Integral (45° or 0° mounted)
- Empty pipe detection.
- Durable cast alloy display enclosure.
- Grounding earth ring supplied.
- Programmable via 4 push buttons or via HART to PC.
- IP68 remote flow sensor (when potted).
- Process temperature: -25 to 120 °C.
- Measured liquid must have conductivity of at least 5 $\mu\text{S/cm}$ (20 $\mu\text{S/cm}$ for water)



Remote Mount Display



Integral Mount '0' Degrees Display



Integral Mount 45° Degrees Display

The K-MAGS electromagnetic flowmeters are custom configured, wired, programmed, tested and supplied by ManuFlo. They offer quality performance with accuracy of $\pm 0.3\%$ of rate and are capable of operating over very wide flow ranges. With no moving parts and an obstruction-less bore, this type of flowmeter guarantees the highest level of performance, unaffected by specific gravity or viscosity variations, or the most contaminated of fluids, whilst maintaining a high degree of accuracy for liquids with conductivity $\geq 5\mu\text{S/cm}$. A unique self-verifying feature is implemented in K-mags, providing ultra-stable performance over time.

All K-mags are supplied fully wired, programmed to your specific application requirements, and tested, with Total and Flowrate display and outputs all configured. Application examples include use for measuring mining slurries, grouts, oxides, construction chemicals, food industry etc. The uses are wide and far reaching.

Size (mm)	Order Code		MINIMUM Flowrate		MAXIMUM Flowrate
	Integral	Remote	(Litres/minute) @ $\pm 3\%$ accuracy *	(Litres/minute) @ $\pm 0.3\%$ accuracy	(Litres/minute) @ $\pm 0.3\%$ accuracy
15	KMS101-015W	KMS101-015W-R	0.5	5	106
25	KMS101-025W	KMS101-025W-R	1.5	14	295
40	KMS101-040W	KMS101-040W-R	3.8	37	753
50	KMS101-050W	KMS101-050W-R	5.9	58	1178
80	KMS101-080W	KMS101-080W-R	15.1	150	3014
100	KMS101-100W	KMS101-100W-R	23.6	235	4711
150	KMS101-150W	KMS101-150W-R	53.0	530	10601

* will measure at lower flowrates, but at reduced accuracy.

OPTIONS

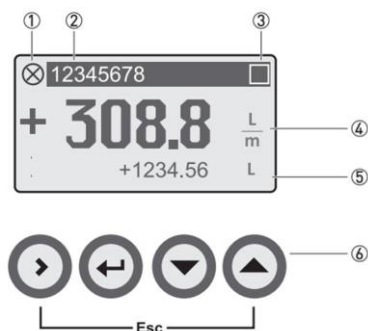
-TRB	Totaliser Reset Button	-XCn	Extra cable (where n = extra cable length in metres)
-DC	11-31 VDC Powered	-W	WAFER SENSOR in Lieu of Flanged
ANSI-150 PVC or Galvanized Iron connection kits available			

Signal converter / Display	
Design	Integral (0° & 45°) version or Remote version
Outputs	4-20mA & Pulse output
Input	External totaliser reset input
Counter	2 internal counter, 10 digits max
Verification	Integrated verification Diagnostic functions Empty Pipe detection
Comms interface	HART®
Graphic display	59 x 31 mm white backlit LCD
Operating elements	4 external pushbuttons
Units	Totaliser L; mL; m ³ ; gal Flowrate L/sec; L/min; L/h; m ³ /h; gal/min
Protection category	IP65
Materials	Aluminum w/ polyester topcoat
Power supply	85 – 253 VAC @ 7 VA 11 – 31 VDC @ 4 W
Signal cable	2 metres standard (Remote version only)
Cable entries	M20 x 1.5 (8...12mm)

Measuring sensor / Tube	
Accuracy	±0.3% @ 1 mm/s
Repeatability	±0.1%
Temperature	-25 to 120 °C
Pressure rating	See sensor dimensions & weight
Conductivity	Water: ≥ 20 µS/cm Other media: ≥ 5 µS/cm
Solid content (volume)	≤ 20%
Protection category	IP65 or IP68 when potted
Materials	PTFE or Polypropylene liner Hastelloy C electrodes
Cable entries	M20 x 1.5 (8...12mm)

Basic Input and Outputs (I/Os)	
Analog 4-20mA Output	Active: R _L ≤ 750Ω; I ≤ 22mA Passive: U _{ext} ≤ 32VDC; I ≤ 22mA
Digital Pulse Output	Passive: U _{ext} ≤ 32VDC; I ≤ 100mA
Pulse rate	0.25 to 10KHz
Pulse width	Symmetric (50% duty cycle) Fixed (0.05 up to 2000mS)
Totaliser Reset Input	Passive: 12 – 32 VDC

DISPLAY AND OPERATING ELEMENTS



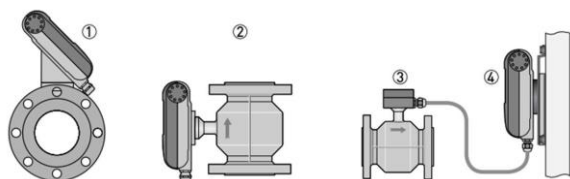
Display example:

Flow indication in Litres per minute (L/m) and totaliser in Litres (L)

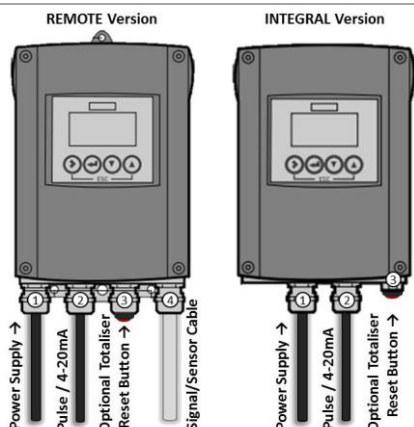
- (1) Indicates a possible status message in the status list
- (2) Tag number (is only indicated if this number was entered previously by the operator)
- (3) Indicates when a key has been pressed
- (4) Flowrate in large representation
- (5) Forward totalizer
- (6) Keys for accessing menu and settings

Display versions:

- Integral version (the signal converter is mounted directly on the measuring sensor)
- Remote version (electrical connection to the measuring sensor via field current and signal cable)



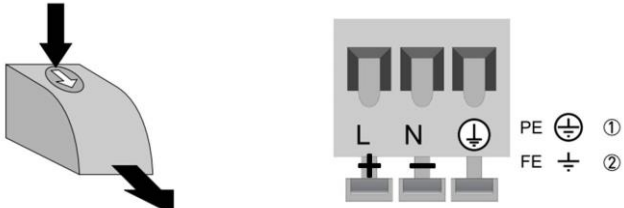
- (1) Integral version as 45° version
- (2) Integral version as 0° version
- (3) Measuring sensor with connection box
- (4) Wall version



Cable connections:

- (1) Power supply input (AC or DC) version
- (2) Pulse or 4-20ma output
- (3) Optional totalizer reset button (can also be used as Pulse or 4-20mA output if reset button not needed)
- (4) Signal/Sensor cable for remote version only

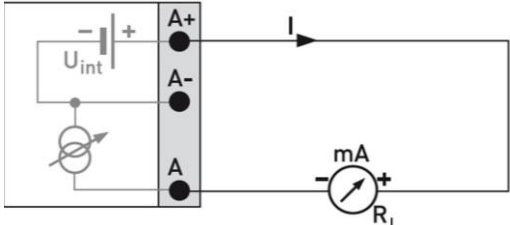
DANGER! The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.
CAUTION! Observe connection polarity



Power supply connection

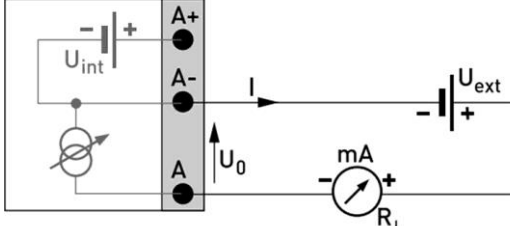
- (1) 85 – 253 VAC @ 7 VA
- (2) 11 – 31 VDC @ 4 W

- Open the cover of the electrical terminal compartment by pressing down and pulling forwards at the same time.



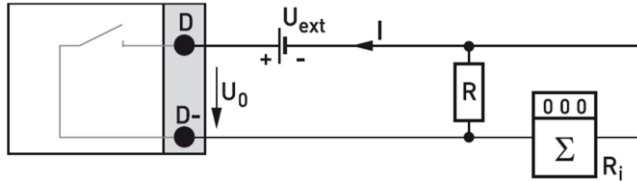
Current output active (HART®)

- $U_{int, nom} = 20$ VDC
- $I \leq 22$ mA
- $R_L \leq 750 \Omega$
- HART® at connection terminals A



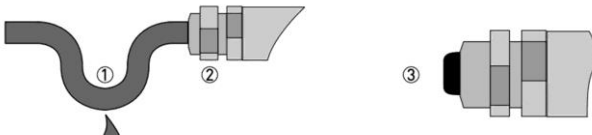
Current output passive (HART®)

- $U_{int, nom} = 20$ VDC
- $U_{ext} \leq 32$ VDC
- $I \leq 22$ mA
- $U_0 \geq 2$ V at $I = 22$ mA
- $R_L \leq (U_{ext} - U_0)/I_{max}$
- HART® at connection terminals A



Pulse output passive (standard)

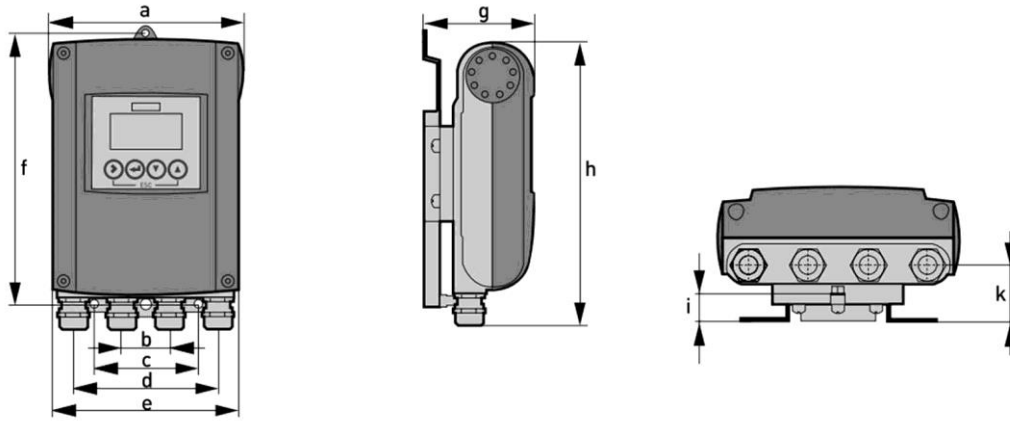
- $U_{ext} \leq 32$ VDC
- f_{max} in operating menu set to $100 \text{ Hz} < f_{max} \leq 10 \text{ kHz}$:
(over range up to $f_{max} \leq 12 \text{ kHz}$)
- $I \leq 20$ mA
- $R_L \leq 10 \text{ k}\Omega$ for $f \leq 1 \text{ kHz}$
- $R_L \leq 1 \text{ k}\Omega$ for $f \leq 10 \text{ kHz}$
- closed:
 $U_0 \leq 5$ V at $I = 20$ mA
- open:
 $I \leq 0.05$ mA at $U_{ext} = 32$ V
- The minimum load impedance R_L, min is calculated as follows: $R_L, min = (U_{ext} - U_0)/I_{max}$
- The output is open if the device is de-energised.



Laying electrical cables correctly

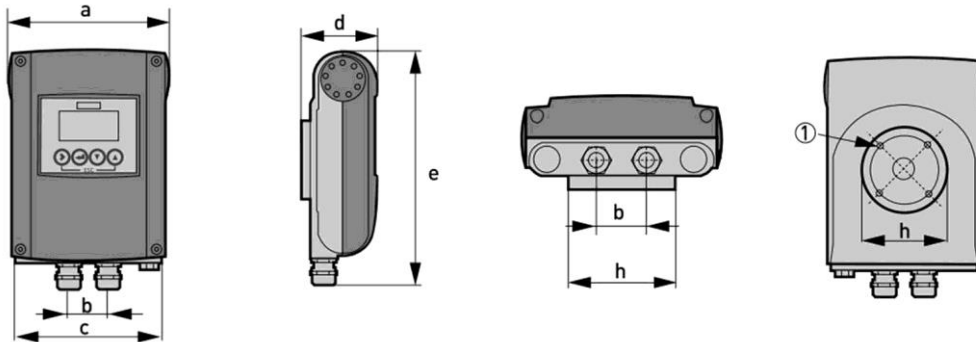
- (1) For compact versions with nearly horizontally-oriented cable entries, lay the necessary electric cables with a drip loop as shown in the illustration.
- (2) Tighten the screw connection of the cable entry securely.
- (3) Seal cable entries that are not needed with a plug.

REMOTE Version



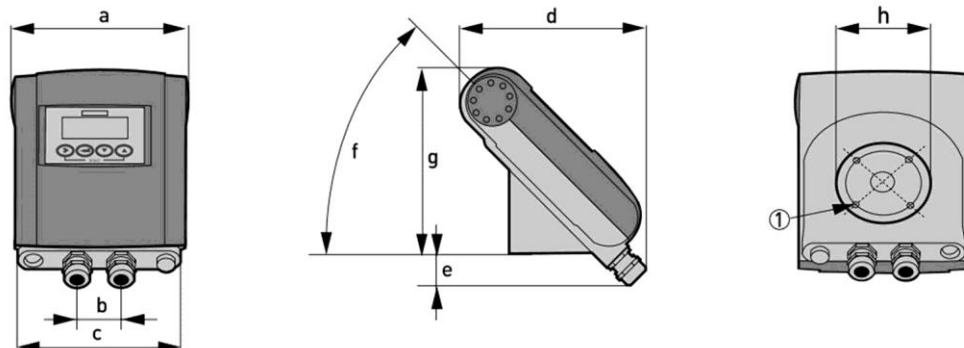
	Dimensions [mm]										Weight [kg]
	a	b	c	d	e	f	g	h	i	k	
Wall-mounted version	161	40	87.2	120	155	241	95.2	257	19.3	39.7	Std: 1.9 Ex: 2.4

INTEGRAL 0° Version



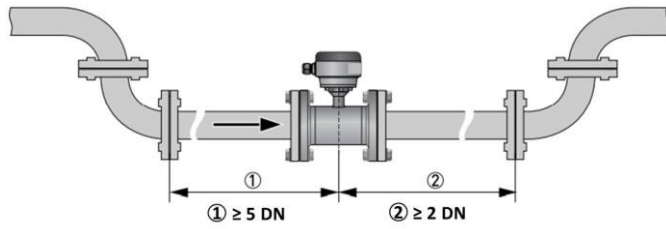
	Dimensions [mm]									Weight [kg]
	a	b	c	d	e	f	g	h		
0° version	161	40	155	81.5	257	-	-	Ø72	Std: 1.9 Ex: 2.4	

INTEGRAL 45° Version



	Dimensions [mm]									Weight [kg]
	a	b	c	d	e	f	g	h		
45° version	161	40	155	184	27.4	45°	186	Ø72	Std: 2.1 Ex: 2.6	

Straight Pipe Requirements



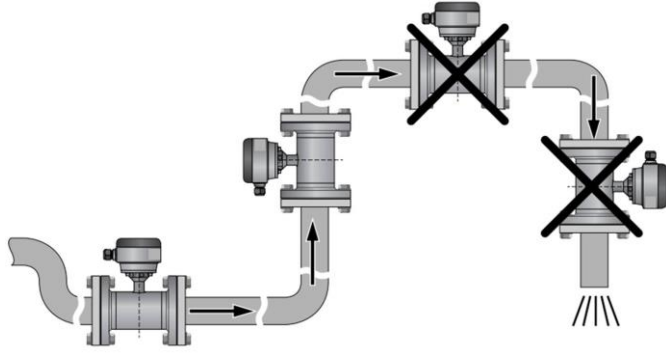
To ensure accurate measurement:

- Pipe must be full at all times
- Must have straight pipe of length $> 5x$ pipe diameter upstream of sensor and also straight pipe of length $> 2x$ pipe diameter downstream of sensor.

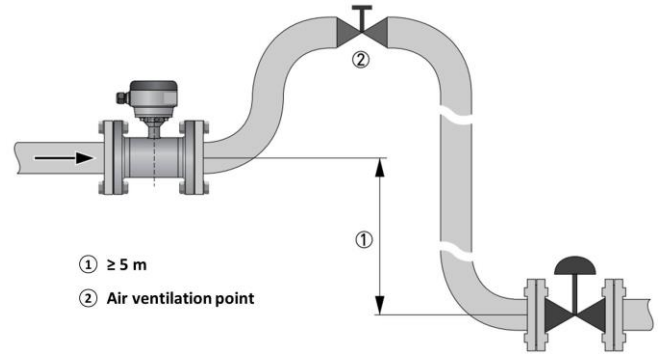
e.g. 50mm flowmeter requires

at least 250mm of straight 50mm \varnothing pipe upstream, and at least 100mm of straight 50mm \varnothing pipe downstream

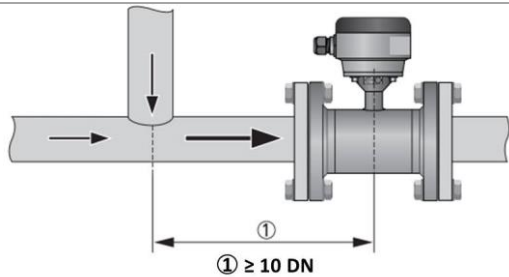
Installation on bending pipes



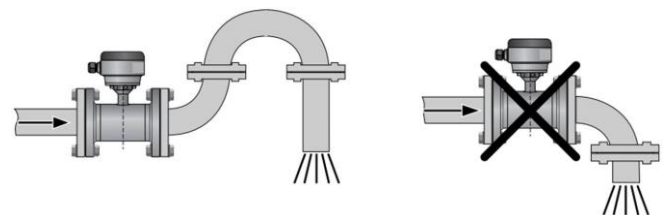
Air venting



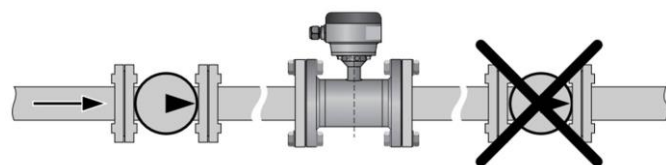
T - section



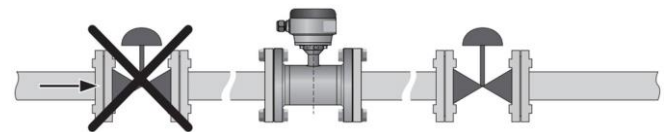
Installation in front of an open discharge



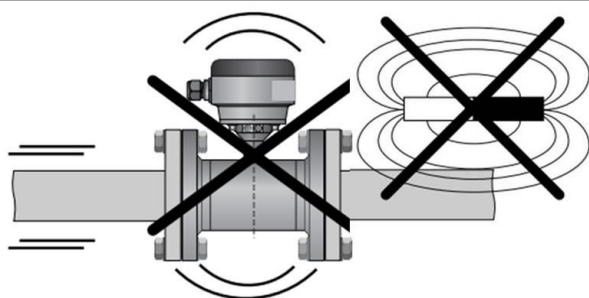
Installation behind a pump



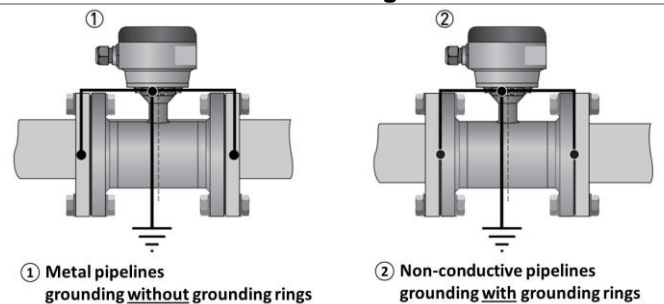
Installation in front of a control valve



Avoid vibrations and magnetic field



Grounding



KMS Electromagnetic Flowmeter Installation Guide and Checklist

<u>LOCATION</u>	
To avoid vibration that may hinder correct flow readings, support the weight of the flowmeter sensor.	<input type="checkbox"/>
Mount the flowmeter's display box in an area that allows easy access for reading.	<input type="checkbox"/>
If mounted outdoors: <ul style="list-style-type: none"> • Install a sunshade, to protect the display box from direct sunlight; and • Consider if you need to install a lockable vandal-proof enclosure, preferably with a window for reading the display. 	<input type="checkbox"/>
To ensure correct flow readings, avoid installing the flowmeter sensor in the vicinity of strong electromagnetic fields , and avoid areas where there is excessive vibration .	<input type="checkbox"/>
Ensure that the chosen location will allow the flowmeter to operate within its environmental rating .	<input type="checkbox"/>
<u>ELECTRICAL</u>	
Have the appropriate power supply (e.g 85-253vac or 11 -31 VDC) available.	<input type="checkbox"/>
Units in most cases come prewired between sensor and transmitter/display box, otherwise ensure proper colour coding is used when wiring signal cable.	<input type="checkbox"/>
If unsure regarding wiring of outputs – call ManuFlo. Use cable glands provided and make sure they are properly tightened and sealed. Allow for a drip loop before the gland to prevent ingress into the transmitter.	<input type="checkbox"/>
<u>PLUMBING</u>	
Install the flowmeter sensor in a section of pipe that is full at all times , to ensure correct flow readings.	<input type="checkbox"/>
To prevent turbulence in the flow that may hinder correct flow readings, ensure that there is straight pipe before and after the sensor , of length at least: <ul style="list-style-type: none"> • 5x pipe diameter before (upstream of) sensor; and • 2x pipe diameter after (downstream of) sensor. e.g. for 50mm diameter pipe, the lengths of straight pipe required are at least 5x50mm=250mm before sensor, and 2x50mm=100mm after sensor.	<input type="checkbox"/>
Install any gaskets and bonding cables according to the type of pipe.	<input type="checkbox"/>

Note: detailed installation instructions are in the Manual provided with the flowmeter.

Due to continuous product improvement, specifications are subject to change without notice.

