

ME995-6 LITRES decimal point CONTROLLER

FEATURES

- * 3 Digit LED display
- * 4 x LED status indicators
- * Preact function and preset maximum limit
- * Missing pulse detection
- * Counts in 0.1 Litre increments upto 99.9
- * Optional PLC/ computer interface
- * Interchangeable with earlier ME188 models



The ME995-6 LITRES decimal point preset batch controller with new features complies with Quality Assurance requirements. It incorporates a standard preact (overflow deduct) feature and a contact drive LED indicator. With the ME995 series batch controller using the same 10 pin Weidmuller receptacle plug as the previous ME188-6, changeover and replacement is instant with no rewiring necessary. The ME995-6 controller can easily be interfaced with PLCs, thus incorporating it's safety features and providing a backup batch facility or as a setpoint controller.

Batch quantities are easily selected using the 3 rotary selector switches. The batch operator can also visually refer to the numbered selector dials for the batch quantity selected. Command operations are by user-friendly toggle switches, and four LEDs indicate operational status conditions.

Batch counting and selection is in increments of 0.1Litres. The seven segment LEDs count upward, to a maximum of 99.9 litres. The batch controller operates from standard 220 - 260 vac (or optional 110 vac or 12 - 24 VDC) voltage supplies. Contact output drive is via one (or optional two) relays. Standard controllers are in panel mount form, or optionally can be housed in a metal housing box or IP65 ABS wall mount enclosure.

The ME995-6 controller is primarily designed for compatibility with MES20, 1 millilitre per 1 pulse output flowmeters, or optionally (if marked) with any flowmeter with 1 to 900 pulses per 0.1 litre output.

SAFETY FEATURES

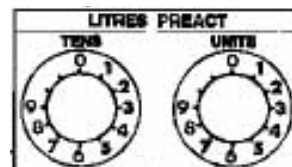
- * CONTACT DRIVE (CD) LED indicates voltage contact output drive when pump or solenoid is activated.
- * FLOW (FL) LED monitors and indicates incoming pulses from field flowmeter, or if TEST is used.
- * PULSE FAIL (PF) LED activates if no pulses arrive within 1.5 seconds (variable) initial start time period, or if pulses are interrupted or intermittent during the batch cycle and fall below set (variable) pulse scanning time (typical 30Hz). Subsequently, automatic shutoff of voltage contract drive occurs.
- * LIMIT LED (LM) illuminates if the batch cycle reaches the locked internal limit maximum, or if circuit diagnostics detect an internal chip problem. Subsequently, automatic shutoff of voltage contract drive occurs.
- * Internal audible ALARM sounds momentarily during completion of batch cycle, and continuously if PULSE FAIL or LIMIT LEDs are activated, or if overflow runs 1litre (variable) past the selected batch quantity.

Warning: if CONTACT or FLOW LED indicators are on, but controller not counting, discontinue use and call for service.

OPERATING INSTRUCTIONS

- * To operate, push each of the toggle switches ON-OFF, START-STOP and TEST-RESET to the desired function.
- * Switch the power ON to unit. Select required batch quantity using rotary number dial selector switches.
- * RESET unit. The LED displays zero, all LED indicators and alarm sounds turn off. The unit is ready for batching.
- * START unit; voltage contact drive activates. CONTACT DRIVE LED illuminates indicating pump or solenoid are energised, followed by FLOW LED illuminating, indicating pulsing and operation of flowmeter. The digits begin counting upward towards the selected batch quantity.
- * Upon digits reaching the selected batch quantity, the alarm sounds (short beep) indicating completion of batch; CONTACT Drive and FLOW LEDs turn off. LED display digits and selected batch quantity should correspond. If digits overshoot target, use PRACT (inflight, freefall) overflow deduct dials (located at rear of controller unit) to scale back the difference.
- * To interrupt unit before completion of batch, push STOP toggle; digit counting then stops. Push START toggle to resume batch.
- * TEST toggle is used to test digit counting, switch contacts, alarm conditions or generate output pulses for computer interfacing. Test does not activate pump or solenoid.

PRACT: Calibrating inflight overflow deduct is via two rotary knobs marked "tens" and "units" of 0.1 litre increments located at rear. Simply set to same reading as the overflow value indicated by the LED display (which is a true indication of the overflow quantity).

**SPECIFICATIONS**

Power supply	220-260 vac 50-60Hz (optional 110 vac or 12-24 VDC)
Output to flowmeter	12 VDC upto 100mA
Relay outputs	Max. 240 VAC, 30 VDC 1 Amp
Frequency input	5 KHz. maximum NPN input
Display	3 digits, 7 segment LED (14mm H)
Connection	10 pin mating plug and socket
Fuse	1 Amp (5 x 20mm case)
Mounting	Panel mount
Batch selection	Visual rotary select switches
Batch commands	Push toggle switches
Instrument housing	ABS hi-impact mould
External dimensions	206 L, 130 H, 95 D mm
Panel cutout	190 L, 122 H mm
Weight	1 kg

**OPTIONS**

- * Your company name branded on face
- * PLC/computer interface options
- * Pulse output options
- * Other control output and alarm options
- * Housing enclosures

Due to continuous product development, specifications are subject to change without notice.

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