

# ME995-7 LITRES PRESET BATCH CONTROLLER

## FEATURES

- 4-Digit LED display.
- 4 LED status indicators.
- Preact function.
- Preset maximum limit.
- Missing pulse detection.
- Counts in Litres upto 9999.
- Optional PLC and computer interface.
- Signal conditioning, with K-factor.
- Compatibility with most flowmeters.



The ME995-7 LITRES preset Batch Controller can be used with most pulse output flowmeters, for preset liquid batch control applications.

The controller incorporates a preact (overflow deduct) feature, K-factor adjustment, 4 LED status indicators and diagnostic safeties. With the ME995-7 Batch Controller using the same 10-pin Weidmuller receptacle plug as the previous models, changeover or upgrade is instant with no rewiring necessary. It can be easily interfaced with PLCs, thus incorporating the controller's safety features and providing a backup batch facility.

With 4 rotary selector switches, batch quantities are easily selected. The batch operator can also visually refer to the numbered selector dials for the selected batch quantity. Command operations are by user-friendly toggle switches, and four LEDs indicate operational status conditions.

Batch counting is in 1 Litre increments, up to a maximum 9000 Litres. The **ME995-7H** is a 5 digit model, where increments of 10 Litres can be batched upto 90,000.

The controller operates from standard 220 - 260 vac (or optional 110 vac or 12 - 24 VDC) voltage supplies. Contact output drive is via one (or optional two) relays. Standard controllers are in panel mount form, or optionally can be housed in a metal box or IP65 ABS wall mount enclosure.

**The ME995-7 controller is designed for compatibility with ManuFlo flowmeters and many other types.**

## SAFETY FEATURES

- \* **LIMIT (LM) LED** activates if batch cycle reaches locked internal limit or if circuit diagnostics detect internal chip problem. There is subsequent automatic shutoff of voltage contact drive.
- \* **PULSE FAIL (PF) LED** activates if no pulses arrive within 1.5 seconds (variable) initial start time period, or if pulses are interrupted during batch cycle and fall below (variable) pulse scanning time (typical 30Hz). There is subsequent automatic shutoff of voltage contact drive output.
- \* **FLOW (FL) LED** monitors and indicates incoming pulses from field flowmeter, or if TEST is used.
- \* **CONTACT DRIVE (CD) LED** indicates voltage contact output drive when pump or solenoid are activated.
- \* Internal audible **ALARM** sounds momentarily upon completion of batch cycle, and continuously if PULSE FAIL or LIMIT LEDs are activated or if overflow runs 26 litres over selected batch quantity.

## OPERATING INSTRUCTIONS

ME995-7

- \* To operate, push each of the toggle switches ON-OFF, START-STOP and TEST-RESET to the desired function.
- \* Switch the power ON to unit. Select required batch quantity using rotary number dial selector switches.
- \* RESET unit. The LED displays zero and all LED indicators and alarm turns off. The unit is ready for batching.
- \* START unit; voltage contact drive activates. CONTACT DRIVE LED illuminates indicating pump or solenoid are energized, followed by FLOW LED illuminating, indicating pulsing and operation of flowmeter. The digits begin counting upward towards the selected batch quantity.
- \* Upon digits reaching the selected batch quantity the alarm sounds (short beep) indicating completion of batch; CONTACT DRIVE and FLOW LEDs turn off. LED display digits and selected batch quantity should correspond. If LED digits overshoot target, use PRACT (inflight, freefall) overflow deduct dials (located at rear of controller unit) to scale back the difference.
- \* To interrupt unit before completion of batch, push STOP toggle; digit counting will stop, drive contact off. Push START toggle to resume batch.
- \* TEST toggle is used to test digit counting, switch contacts, alarm conditions or generate output pulses for computer interfacing. TEST does not activate pump or solenoid.

**Warning: if CONTACT or FLOW LED indicators are on, but controller is not counting, discontinue use and call for service.**

### CALIBRATION

1) The Batch Controller is initially set up for the connected flowmeter using the Controller's Calibration rotary selector knobs (at rear of unit) marked UNITS, TENS and HUNDREDS to match flowmeter's output pulse value.

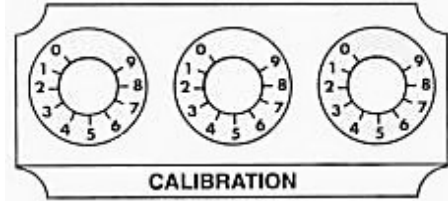
**Note reverse sequence of dials: e.g. U=0, T=0, H=3, is a value of 300.**

#### On-site calibration adjustment and test:

- 2) Must adjust what is shown on the Batch Controller display (red LEDs) to match a known amount dispensed, using the Calibration knobs. So, set Controller to 190L, and batch into a 200 litre (44 gallon) drum.
- 3) If the amount collected is **more** than is shown on the LED display, then **decrease** the set calibration value by the same % difference  
e.g. if collected 200L when 190L on LEDs, this is 10L more or 5% over (10/190x100%). So, decrease the calibration value by 5% i.e. if calibration set to 300, new value is  $300 - 5\% = 300 - 15 = 285$  (Set Calibration U=5, T=8, H=2).
- 4) If the amount collected is **less** than is shown on the LED display, then **increase** the set calibration value by the same % difference.  
e.g. if collected 180L when 190L on LEDs, this is 10L less or 5% under (10/190x100%). So, increase the calibration value by 5% i.e. if calibration set to 300, new value is  $300 + 5\% = 300 + 15 = 315$  (Set Calibration U=5, T=1, H=3).

5) **PRACT:** Calibrating inflight overflow is via two rotary select knobs marked "TENS" and "UNITS" of LITRES, located at the rear of controller. Simply set knobs to same overflow reading as indicated by the LED display.

**Example:** You select 190 Litres, batch the quantity, 200 Litres is shown on display, and 200 Litres is collected in drum. A valve may take extra time to close, so what is selected on dials usually overshoots on display. So, set 10 Litres on PRACT to deduct the 10 Litres overshoot (PRACT T=1, U=0 is a value of 10 Litres). Next batch, the selector Dials, LED reading and amount collected in drum are all 190 Litres.

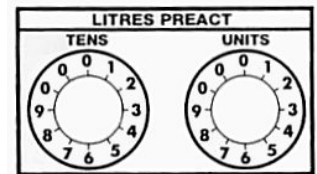


CALIBRATION

Example pulse flowmeter calibration settings

Note: x17 pulse input multiplier is used to enhance calibration resolution if flowmeter has <58 pulses/Litre.

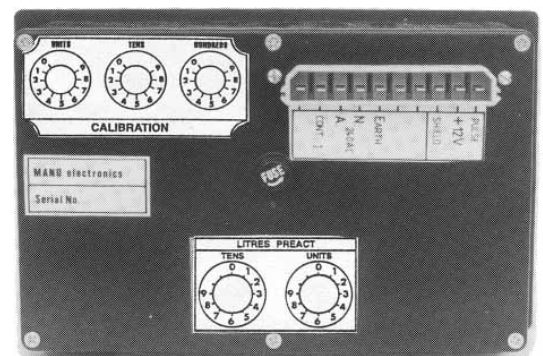
Flowmeter	Size Ø	H T U	Signal input multiplier
RPFS	25mm	0 7 5	x1
RPFS	32mm	7 8 2	x17
RPFS	40mm	5 1 0	x17
RPFS	50mm	3 4 0	x17
RPFS	80mm	1 2 4	x17
RPFS	100mm	0 7 8	x17



LITRES PRACT

### SPECIFICATIONS

<b>Power supply</b>	220-260 vac (optional 110 vac or 12-24 VDC)
<b>Output to flowmeter</b>	12 VDC upto 100mA
<b>Relay outputs</b>	Max. 240 vac, 1 A. Other outputs on request.
<b>Frequency input</b>	5 KHz: x1 input, 340 Hz: x17 input
<b>Display</b>	4 digits, 7 segment LED (14mm H)
<b>Connection</b>	10 pin Weidmuller mating plug & socket
<b>Fuse</b>	1 Amp (5 x 20mm case)
<b>Batch selection</b>	Visual rotary select switches
<b>Batch commands</b>	Push toggle switches
<b>Mounting</b>	Panel mount
<b>Instrument housing</b>	ABS hi-impact case mould
<b>External dimensions</b>	206 L, 130 H, 90 D mm
<b>Panel cutout</b>	190 L, 122 H mm
<b>Weight</b>	1 kg



Due to continuous product improvement, specifications are subject to change without notice.

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