



## **ME995 BATCHING DISPENSER**

### **IN CASE OF ALARM WARNING:-**

- If any of the safety features are triggered, the alarm will sound.
- The **LED**'s warning indicators will illuminate with **PF** or **LM**.
- **DO NOT** push RESET immediately - observe display and take note of the batch display reading.  
then push RESET, residual residue quantity required to be batched to complete the load.
- **If batcher gets an Alarm again at batching, then:**
- **MOVE THE TRUCK MIXER AWAY FROM THE LOADING POINT**
  - **stop using the controller**; as each attempt doses 2 seconds worth of chemical into the mix.
  - **refer to the ManuFlo website “technical support ME995” or your contact local admixture supplier** for advise/service.
- **LIMIT (LM) LED** - illuminates if:
  - batch cycle reaches locked internal maximum limit, or internal fault.
- **PULSE FAIL (PF) LED** - activates if:
  - no flowmeter pulses arrive within initial 1.5 seconds (variable), or
  - pulses are interrupted or intermittent during batch cycle (blocked flowmeter, seizing pump, valve closed, cut signal wire).
- **FLOW (FL) LED** - indicates pulses coming from field flowmeter.
- **CONTACT DRIVE (CD) LED** - output drive activated to pump or solenoid.

#### **Audible ALARM sounds:**

- momentarily upon completion of batch cycle,
- continuously if **PF** or **LM** occurs LEDs are activated or if overflow runs excessively past selected batch quantity.

**Warning: if CONTACT or FLOW LED indicators are on,  
but controller is not counting, discontinue use, call for service.**



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