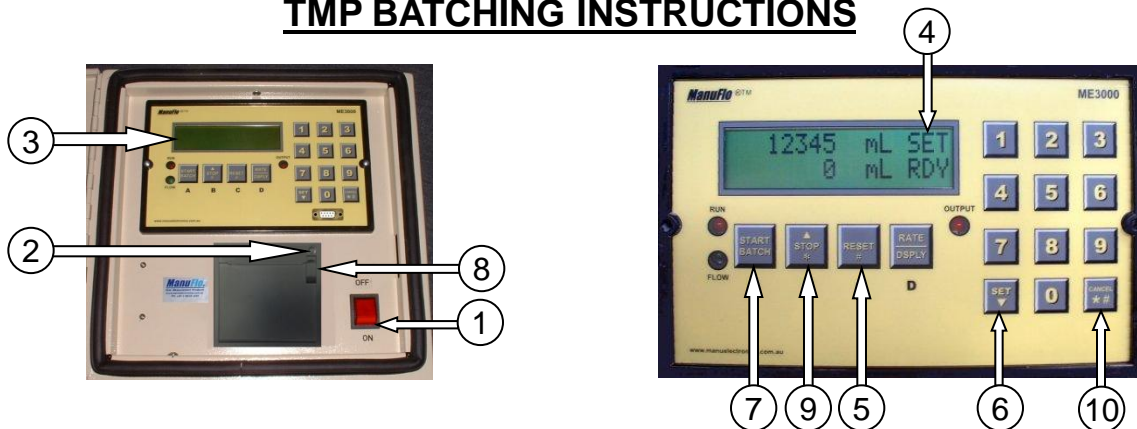


# TMP BATCHING INSTRUCTIONS



- **Check power is on** i.e. :
  - (1) RED power switch is in the ON position; and
  - (2) printer LED is on; and
  - (3) Batch Controller display is on.
- **Display must show SET and RDY (4) before you can batch.**
  - If display shows SET and REC, then press RESET (5).

- **use the number keypad to enter the quantity to be batched.**
- **press SET (6) to lock in the quantity.**

- **press START BATCH (7) to start batching.**
- during Batching:
  - the display shows SET and RUN, and the RUN line counts up.
  - the LEDs will light up:
    - RUN = the pump is being commanded to pump.
    - FLOW = liquid flow is being measured.
    - OUTPUT = not applicable for this installation.

*then either*

- When batch is complete:
  - the display shows SET and REC; and
  - the RUN, FLOW and OUTPUT LEDs will go out; and
  - two copies of the Batch Ticket will be printed (8).
  - **press RESET (5). The display will then show SET and RDY and the unit is ready to batch again.**

*or*

- To terminate the batch before it reaches the set quantity:
  - press STOP (9).
  - wait a 10 seconds.
  - press RESET (5).
  - two copies of the Batch Ticket will be printed (8).

## **If an alarm occurs during a batch:**

- press CANCEL (10), to cancel the alarm; then
- press RESET (5) to terminate the batch.